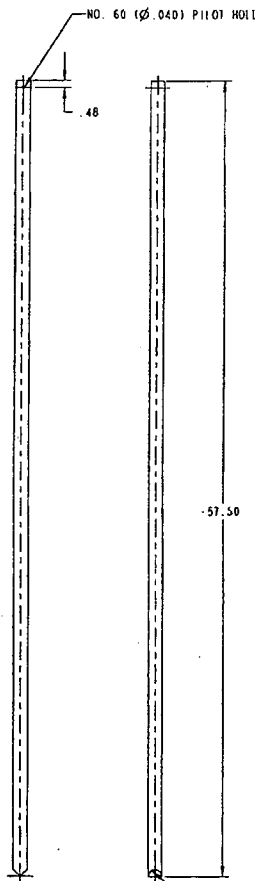
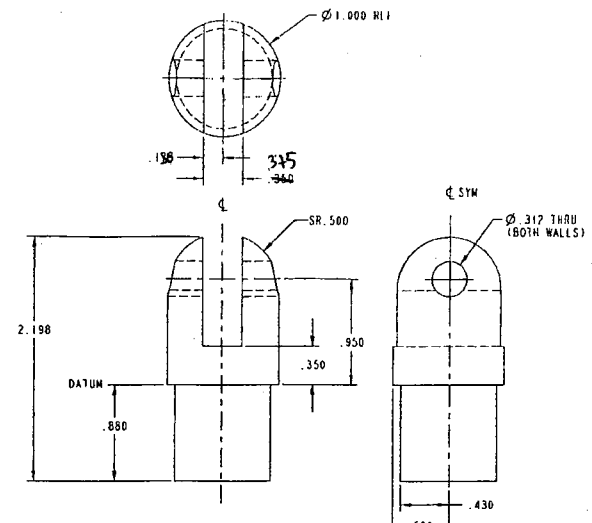


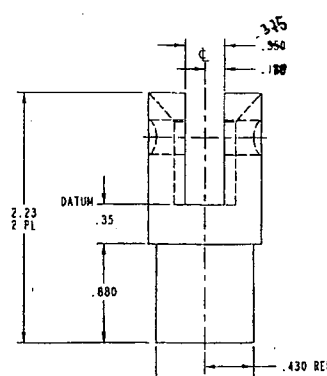
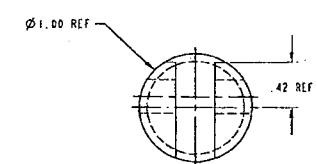
RELEASED
17-06-01-20



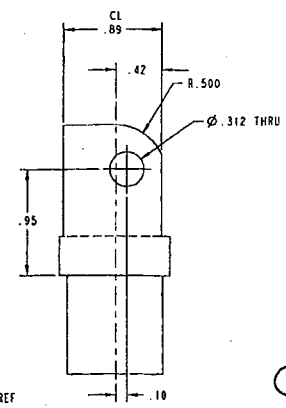
① -87 TUBE ARM
MTRL: 1.00 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



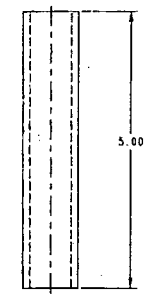
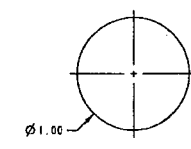
-97 CLEVIS (SHOWN)
MTRL: 1.00 RND, 6061-T6, 00-A-225/8
SCALE 2.000



① -89 CLEVIS
MTRL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000



② -93 TUBE END CAP
MTRL: .063 THK, 6061-T6, 00-A-250/11
SCALE 2.000



① -91 TUBE HANDLE
MTRL: 1.00 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

PREMIER AVIATION, INC.	
1001 Aviation Parkway, Grand Prairie, Texas 75008	
DATE: 05/08	REV: 01
QTY: 867	BY: 867
SCALE: 1:1	SHEET: 30 OF 45

ORIGINAL

WORK ORDER
NO. 44500
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHOP COPY
A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:56 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END CAP

Job Number: 41520

Part Number: PB674300193

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:56 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE END CAP
 Job Number : 41520
 Estimate Number : 13407
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB674300193
 First Issue : / / Type : SMALL /MED FAB Drawing Number : B67-43001 P.30
 Previous Run : 40074 Drawing Revision : B1
 Written By :
 Due Date : 18/09/2008 Qty: 30 Um: Each
 Checked & Approved By : JUL 08-8-20
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S063 6061-T6 .063 Sheet



Comment: Qty.: 0.0072 sf(s)/Unit Total: 0.2174 sf(s)

6061-T6 .063 Sheet

batch: 105225 B89-8

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1 B89-8

Prog Rev: B1

2-Deburr if necessary

5/9/17 sq 48

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B89-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.08/09/02 448 counters

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 133

88 08/09/23 ref.